

Technical Data Sheet

Ferro Pp LPP30BF57NA

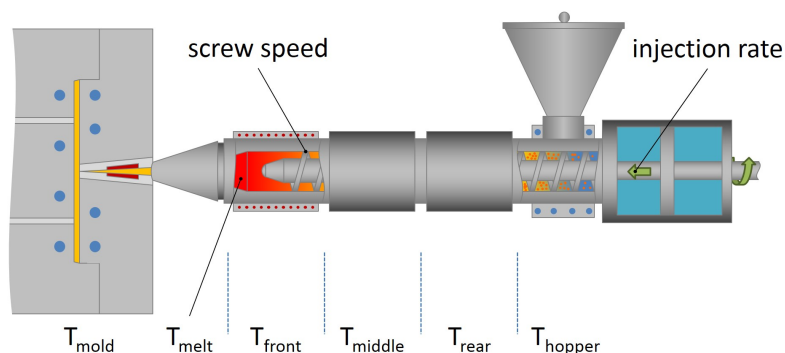
Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

General			
Filler / Reinforcement	• Calcium Carbonate, 30% Filler by Weight		
Features	• Homopolymer		
Appearance	• Natural Color		
Forms	• Pellets		
Processing Method	• Injection Molding		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.15	1.15 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	23 g/10 min	23 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (73°F (23°C))	3800 psi	26.2 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	30 %	30 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	276000 psi	1900 MPa	
Tangent : 73°F (23°C)	310000 psi	2140 MPa	
Flexural Strength (73°F (23°C))	6200 psi	42.7 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	0.70 ft·lb/in	37 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	9.0 ft·lb/in	480 J/m	ASTM D4812
Gardner Impact (73°F (23°C))	30.0 in·lb	3.39 J	ASTM D5420
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	225 °F	107 °C	
264 Psi (1.8 Mpa), Unannealed	140 °F	60.0 °C	

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Notes

These are typical property values not to be construed as specification limits.